

2/4/2018

[Dart Hawkesbury] Job Sheet - Quirion, Sonia

000482



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-781-021L08
Job Sheet 170640-A

**Part No:** D206-781-021L08**Job Qty:** 5 ea**Part Name:** Floor Protectors - Passenger Cabin Clear**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 1/17/18**Job Tracking No:****Due Date:** 2/15/18**Created By:** Linda Lacelle**Type:** SOLD**Description:**

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP REV:B 13.04.18 AS PER DSI9695 REV.A DD
VERF:JLM IPP Rev. C Added Color to D3875 parts 14/07/02 DL

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 05 2018 W.V
110	Packaging	5 pcs	2/15/18	2/15/18	0.00	0.00	Packaging1-2		FEB 27 2018
120	QC	5 pcs	2/15/18	2/15/18	0.00	0.00	QC4		Smb
125	DC	5 pcs	2/15/18	2/15/18	0.00	0.00	DC		
130	Packaging	5 pcs	2/15/18	2/15/18	0.00	0.00	Packaging3-1		Smb
140	QC21-FG	5 Ea	2/15/18	2/15/18	0.00	0.00	QC21		Feb 18-2-28

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Photocopy bluefile & type labels per PPP D206-781-021 CHG 002

130 - Identify and pack for shipping as per PPP D206-781-021 Location :FG025

140 - QC21- Final Inspection - Work Order Release

DAS
21
9-00

FEB 28 2018

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DART
AEROSPACE
S041309



Floor Protectors – Passenger Cabin Clear

PART NO: D206 – 781 – 021L08
Original Serial #: S041309
Revision:
Operation:
Change No: Start up Operation
CHG002

02/12/18
Job No: 170640 – A

Dart Aerospace Ltd.
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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN525-10R6	Screw	20 Ea (4 ea)	90-Start up Operation	
D3800-1-100	Hook And Loop Strip (1" Soft)	41.6650 ft (8.333 ea)	90-Start up Operation	
D3800-3-100	Hook And Loop Strip (1" Hard)	41.6650 ft (8.333 ea)	90-Start up Operation	
D3875-1L08	Floor Protector - Passenger Clear	5 Ea (1 ea)	90-Start up Operation	
D3934-041	Clip Assembly	10 Ea (2 ea)	90-Start up Operation	
D4820-041	FPC Clip Assembly	20 Ea (4 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R6	20	304	0
	D3800-1-100 <i>Y2-50</i>	42	290	0
	D3800-3-100 <i>X2-50</i>	42	250	0
	D3875-1L08	5	0	0
	D3934-041 <i>Sto58</i>	10	60	0
	D4820-041 <i>Str119</i>	20	4	0

Part Specifications				
Specifications could not be found.				

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Master Unit 000482

Tel (613) 632-5200

Containers on Master Unit 000482				
Serial No	Part No	Customer Part No	Status	Quantity
S038888	AN525-10R6		Allocated	20
S038887	D3800-1-100	D3800-1-100	Allocated	41.665
S038877	D3800-3-100	D3800-3-100	Allocated	41.665
S038848	D3934-041		Allocated	10

110 ————— D3875-1L08 x5 S045826
D4820 - 041 x 20 F162716 x 4
S041308 x 16

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

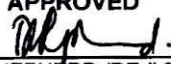
Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

BELL 206 A/B

QTY - 051L02	QTY - 051L08	QTY - 011L02	QTY - 011L08	QTY - 021L02	QTY - 021L08	PART NUMBER	DESCRIPTION
X						D206-781-051L02	FLOOR PROTECTOR KIT (BLACK) (PILOT, CO-PILOT, PASSENGER CABIN)
	X					D206-781-051L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT, CO-PILOT, PASSENGER CABIN)
1		X				D206-781-011L02	FLOOR PROTECTOR KIT (BLACK) (PILOT AND CO-PILOT)
	1		X			D206-781-011L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT AND CO-PILOT)
1				X		D206-781-021L02	FLOOR PROTECTOR KIT (BLACK) (PASSENGER ONLY)
	1				X	D206-781-021L08	FLOOR PROTECTOR KIT (CLEAR) (PASSENGER ONLY)
		1				D3874-1L02	FLOOR PROTECTOR, CO-PILOT (BLACK)
			1			D3874-1L08	FLOOR PROTECTOR, CO-PILOT (CLEAR)
		1				D3874-2L02	FLOOR PROTECTOR, PILOT (BLACK)
			1			D3874-2L08	FLOOR PROTECTOR, PILOT (CLEAR)
				1		D3875-1L02	FLOOR PROTECTOR, PASSENGER (BLACK)
					1	D3875-1L08	FLOOR PROTECTOR, PASSENGER (CLEAR)
				2	2	D3934-041	CLIP ASSEMBLY
				4	4	D4820-041	CLIP ASSEMBLY
	4	4				D3800-1-100-300	LOOP STRIP
	4	4				D3800-3-100-300	HOOK STRIP
				2	2	D3800-1-100-500	LOOP STRIP
				2	2	D3800-3-100-500	HOOK STRIP
		2	2			AN4-13A	BOLT
				4	4	AN525-10R6	SCREW
		2	2			AN960JD416	WASHER
		2	2			NAS43DD4-20	SPACER
		1	1			NAS43DD4-64	SPACER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 14.04.09
CERT. NO.: SH08-60
ISSUE NO.: 1

DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. DSI 9695 TITLE FLOOR PROTECTOR KIT, BLACK COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	REV. A
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